

Date: Tuesday, 13/05/2008 1:50:11 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 4-MAN SIDE FACING SHOULDER HARNESS KIT,4 POINT /
Job Number : 39248	
Estimate Number : 12184	
P.O. Number :	Part Number : D412702027
This Issue : 13/05/2008 S.O. No. :	Drawing Number : D3196 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : 13/05/2008 Type : PURCHASED PARTS	Drawing Revision : E
Previous Run : 39248	Material :
Written By :	Due Date : 20/05/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est. A 05.09.01 New issue KJ/JLM	
Est Rev:B 06.04.03 As per DSI9324 JLM	
Est Rev:C As per DSI9351 07-03-14 JLM	
Est Rev:D 07-07-28 As per Rev E JLM Verified By:EC	
Est Rev:E Removed Manufacturing 08-05-13 JLM Verified By:DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-027CHG001

08/05/14 JLD
08.5.14

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412702069	Grommet
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

GROMMET KIT

Batch:

B34435

08/05/14 (X1)

4.0	D31963	Bar
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bar

Pick: Packing Kit

(Note: D3196-3/-4 are on BOM as material from Steps 3)

Qty Part Number Description Batch

1 D3196-3 Bar

30002

08/05/14 (X1)

Process Sheet

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Part Number: D412702027

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	D31964	Bar
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-4 Bar

300054

SS 08/05/14 (X)

6.0	D3446041	Harness Assembly
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

4 D3446-041 Harness Assembly

B30130

SS 08/05/14 (X)

7.0	D355111	Hook and Loop Tie
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

HOOK AND LOOP TIE

BATCH: B31217

SS 08/05/14 (X)

8.0	MS24694S152	Screw
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Screw

Qty Part Number Description Batch

6 MS24694-S152 Screw

M101124

SS 08/05/14 (X)

9.0	MS24694S154	SCREW
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

SCREW

Batch: M103926

SS 08/05/14 (X)

10.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/05/14 (X)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-027

Draft. SS 08/05/14 (X)

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Seq. #:

Machine Or Operation:

Description :

12.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/16 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-15